



DI-PROTM





High Performance Products

January 2011

www.di-pro.com



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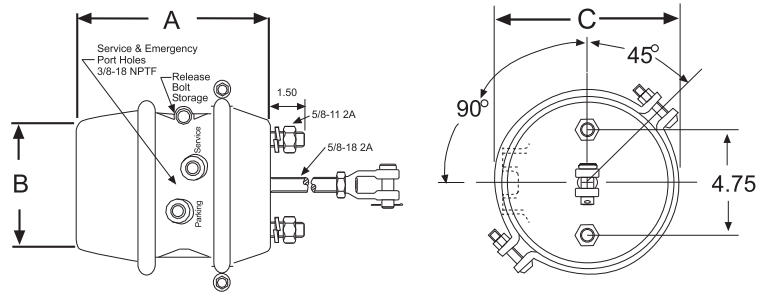


S-CAM ACTUATORS

TANDEM/COMBO CHAMBERS



LS = Long Stroke
 ELS = Extended Long Stroke
 PS = Permanent Seal



SIZE	MODEL	WEIGHT	STROKE	DIM. "A"	DIM. "B"	DIM. "C"	PART # W/O CLEVIS	PART # W/CLEVIS
2024	PS	16.80 lbs.	2.25 in.	8.6 in.	5.7 in.	7.3 in.	12260	12262
2424	PS-LS	17.00 lbs.	2.50 in.	9.0 in.	5.7 in.	7.5 in.	12360	12362
2430	PS-LS	18.80 lbs.	2.50 in.	9.1 in.	5.7 in.	8.1 in.	12460	12462
3030	PS	20.10 lbs.	2.50 in.	9.5 in.	5.7 in.	8.3 in.	12560	12562
3036	PS	24.25 lbs.	2.50 in.	10.3 in.	7.0 in.	9.0 in.	12660	12662
3636	PS	25.60 lbs.	3.00 in.	10.8 in.	7.0 in.	9.3 in.	12760	12763
2430	PS-ELS	19.62 lbs.	3.00 in.	10.23 in.	5.7 in.	8.1 in.	12860	12863
3030	PS-ELS	20.50 lbs.	3.00 in.	10.31 in.	5.7 in.	8.3 in.	12960	12963

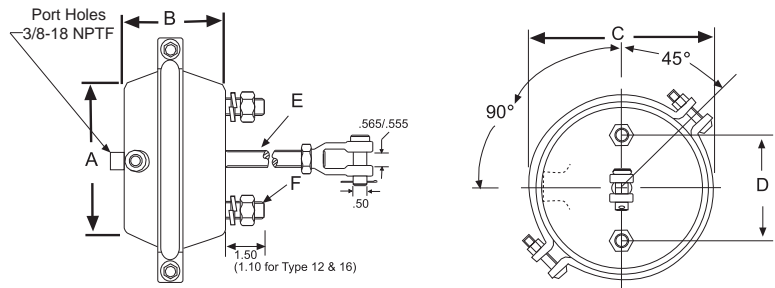
PIGGYBACK REPLACEMENTS



KIT INCLUDES
 Piggyback
 Diaphragm
 Clamp Assembly

SIZE	MODEL	PIGGYBACK #	PIGGYBACK KIT #
2024	PS	11260	18260
2424	PS-LS	11360	18360
2430	PS-LS	11460	18460
3030	PS	11560	18560
3036	PS	11660	18660
3636	PS	11760	18760
2430	PS-ELS	11860	18860
3030	PS-ELS	11960	18960

SINGLE/SERVICE CHAMBERS

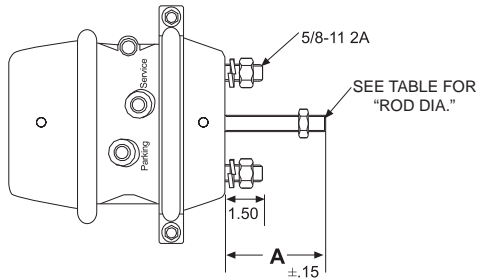


TYPE	WEIGHT	STROKE	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	DIM. "E"	DIM. "F"	DIM. "G"	PART # W/O CLEVIS	PART # W/CLEVIS
12	4.84 lbs.	1.75 in.	3.6 in.	3.1 in.	5.8 in.	3.00 in.	1/2 x 20	7/16 x 20	1/4 NPTF	10100	10150
16	6.15 lbs.	2.25 in.	4.2 in.	3.6 in.	6.5 in.	3.00 in.	1/2 x 20	7/16 x 20	1/4 NPTF	10200	10250
20LS	7.76 lbs.	2.50 in.	4.9 in.	3.8 in.	7.0 in.	4.75 in.	5/8 x 18	5/8 x 11	3/8 NPTF	10310N	10352N
24LS	8.38 lbs.	2.50 in.	4.9 in.	4.0 in.	7.5 in.	4.75 in.	5/8 x 18	5/8 x 11	3/8 NPTF	14000	10450N
30	10.00 lbs.	2.50 in.	5.5 in.	4.1 in.	8.3 in.	4.75 in.	5/8 x 18	5/8 x 11	3/8 NPTF	10500N	10550
36	12.54 lbs.	3.00 in.	6.5 in.	4.4 in.	9.2 in.	4.75 in.	5/8 x 18	5/8 x 11	3/8 NPTF	10600	10650N
24ELS	8.70 lbs.	3.00 in.	4.9 in.	4.4 in.	7.5 in.	4.75 in.	5/8 x 18	5/8 x 11	3/8 NPTF	10800	10850
30ELS	10.05 lbs.	3.00 in.	5.5 in.	4.4 in.	8.2 in.	4.75 in.	5/8 x 18	5/8 x 11	3/8 NPTF	10900	10950



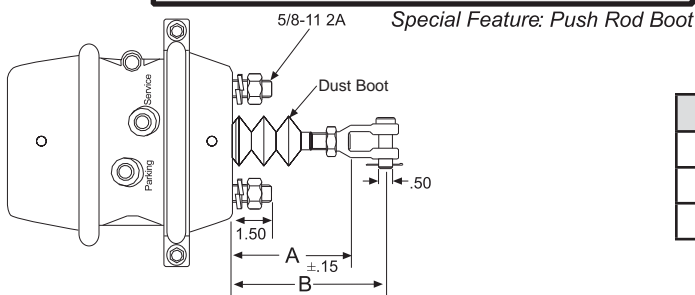
SPECIAL APPLICATION ACTUATORS

TRANSIT STYLE



PART NO.	SIZE	MODEL	STROKE	DIM. "A"	ROD DIA.
12477	2430	PS-LS	2.50"	12"	5/8"
12478	2430	PS-LS	2.50"	17.75"	3/4"
12861	2430	PS-ELS	3.00"	12"	5/8"
12862	2430	PS-ELS	3.00"	17.75"	3/4"
12534	3030	PS	2.50"	12"	5/8"
12577	3030	PS	2.50"	18"	3/4"
12961	3030	PS-ELS	3.00"	12"	5/8"
12962	3030	PS-ELS	3.00"	18"	3/4"
12665	3036	PS	2.50"	12"	5/8"
12666	3036	PS	2.50"	18"	3/4"
12766	3636	PS	3.00"	11.75"	5/8"
12767	3636	PS	3.00"	17.6"	3/4"

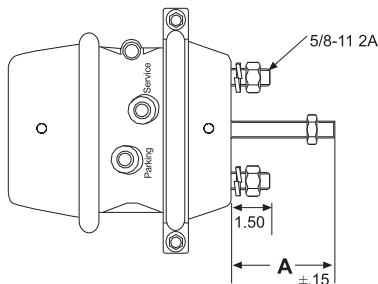
FOR USE ON MACK-STYLE VEHICLES



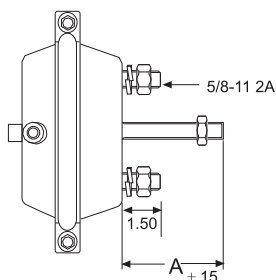
LS = Long Stroke
 ELS = Extended Long Stroke
 PS = Permanent Seal

PART NO.	SIZE	MODEL	STROKE	DIM. "A"	DIM. "B"
12369	2424	PS-LS	2.50"	2.00"	3.25"
12422	2430	PS-LS	2.50"	2.00"	3.25"
12522	3030	PS-LS	2.50"	2.00"	3.25"

INTRAAX-STYLE LOW- AND TOP-MOUNT



PART NO.	SIZE	MODEL	STROKE	DIM. "A"	APPLICATION
12580	3030	PS	2.50"	5.63"	Low-Mount
12581	3030	PS	2.50"	9.75"	Top-Mount
12902	3030	PS-ELS	3.00"	5.63"	Low-Mount
12903	3030	PS-ELS	3.00"	9.75"	Top-Mount



PART NO.	SIZE	MODEL	STROKE	DIM. "A"	APPLICATION
10542	30	PS	2.50"	5.63"	Low-Mount
10540	30	PS	2.50"	9.75"	Top-Mount
10902	30	PS	3.00"	5.63"	Low-Mount
10903	30	PS	3.00"	9.75"	Top-Mount

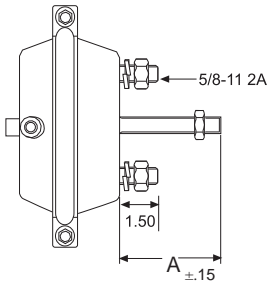
*All pushrod lengths are measured with the push rod retracted into the chamber. -zero stroke position with air applied to the parking port.



SPECIAL APPLICATION ACTUATORS

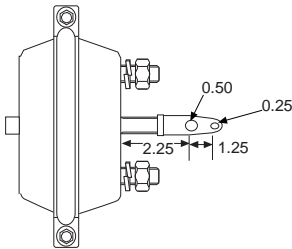
MISC. SPECIALTY

LS = Long Stroke
 ELS = Extended Long Stroke
 PS = Permanent Seal



PART NO.	SIZE	MODEL	STROKE	DIM. "A"	PUSH ROD
10602N	36	PS	3.00"	17.40"	3/4" x 16 Threads

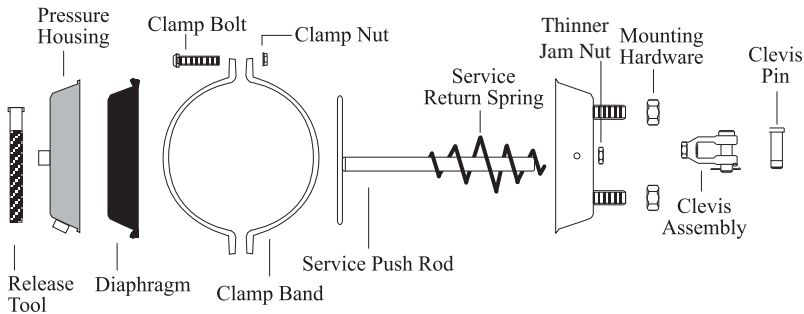
DOUBLE PIN WELDED YOKE



PART NO.	SIZE	MODEL	WEIGHT	STROKE
12964	3030	PS-Tandem	20.6	3.00"
10964	30	Service Chamber	10.1	3.00"

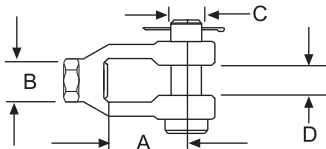


REPLACEMENT PARTS



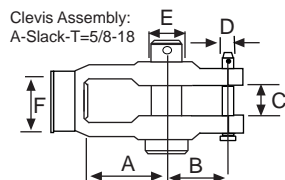
DIAPHRAGMS			
PART NO.	TYPE	STROKE	OUTSIDE DIAMETER
90910	9	1.75"	5.00" (128 mm)
91210	12	1.75"	5.50" (140 mm)
91610	16	2.25"	6.00" (152 mm)
92010	20	2.25"	6.50" (166 mm)
92017	20LS	2.50"	6.50" (166 mm)
92410	24	2.25"	7.00" (178 mm)
92413	24LS	2.50"	7.00" (178 mm)
92417	24ELS	3.00"	7.00" (178 mm)
93010	30	2.50"	8.00" (203 mm)
93024	30ELS	3.00"	8.00" (203 mm)
93610	36	3.00"	9.00" (229 mm)

CLEVIS ASSEMBLIES



PART NO.	PIN ONLY	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"
90007	90045	1.67"	M16 x 1.5	14 mm	0.58"
90013	90020	1.25"	5/8" - 18UNF	0.50"	0.58"
90018	90021	1.25"	5/8" - 18UNF	0.625"	0.58"
90019	90020	1.25"	1/2" - 20UNF	0.50"	0.58"
90040	90020	1.67"	5/8" - 18UNF	0.50"	0.58"
90044	90045	1.25"	5/8" - 18UNF	14 mm	0.58"
90059	90021	1.25"	1/2" - 20UNF	0.625"	0.58"
90071	90020	1.25"	M16 x 1.5	0.50"	0.58"

DOUBLE PIN CLEVIS ASSEMBLIES



PART NO.	CLEVIS PIN ONLY
90319	1/4" x 1.8"
90171	1/2" x 1.72"

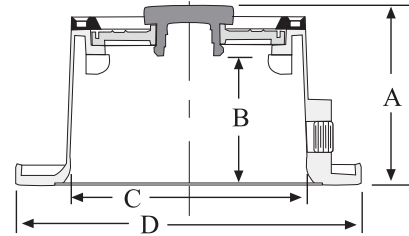
PART NO.	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	DIM. "E"	DIM. "F"
90317	1.25"	1.25"	0.59"	0.25"	0.50"	5/8-18 UNF

PART NO.	DESCRIPTION
BOOT KIT	
95107	Boot Kit - Standard
CLAMP BAND KITS	
91211	Type 12 Clamp Band
91611	Type 16 Clamp Band
92011	Type 20 Clamp Band
92411	Type 24 Clamp Band
93011	Type 30 Clamp Band
93611	Type 36 Clamp Band
NON-PRESSURE HOUSING	
91207	Type 12 Non-Pressure Housing
91607	Type 16 Non-Pressure Housing
92007	Type 20 Non-Pressure Housing
92407	Type 24 Non-Pressure Housing
93007	Type 30 Non-Pressure Housing
93013	Type 30ELS Non-Pressure Housing
93607	Type 36 Non-Pressure Housing
DUST PLUG	
90061	Blue Diamond Dust Plug (24, 30)
PRESSURE HOUSING	
91208	Type 12 Pressure Housing
91608	Type 16 Pressure Housing
92008	Type 20 Pressure Housing
92408	Type 24 Pressure Housing
93008	Type 30 Pressure Housing
93608	Type 36 Pressure Housing
RELEASE TOOL	
90014	2 1/2" Stroke Release Tool
90073	Type 36 Release Tool
SERVICE PUSH ROD - STANDARD LENGTH RODS	
91203	Type 12 - 11.00"
91603	Type 16 - 11.50"
92003	Type 20 - 11.00"
92403	Type 24-STND - 11.00"
92429	Type 24-ELS - 11.00"
93003	Type 30-STND - 11.00"
93029	Type 30-ELS - 12.00"
93603	Type 36 - 12.00"
SERVICE PUSH ROD - LONG LENGTH RODS	
92029-02	Type 20 - 15.00"
92403-07	Type 24-STND - 18.00"
92429-02	Type 24-ELS - 15.45"
93066-04	Type 30-STND - 21.41"
93024-04	Type 30-ELS - 21.41"
93066	Type 30 - 15.16"
93066-02	Type 30 - 18.21"
93066-03	Type 30 - 21.16"
93603-01	Type 36 - 15.45"
SERVICE RETURN SPRING	
90016	Service Return Spring (12, 16)
90003	Service Return Spring - Barrel (20, 24, 30)
90152	Service Return Spring (36, 24ELS, 30ELS)



HUBCAPS

BOLT-ON MODELS



PART NO.	REPLACES					NO. OF BOLTS	"A" HEIGHT	"B" INSIDE	"C" FLANGE I.D.	"D" FLANGE O.D.	SIDE-FILL PLUG	GASKET PART #	LENS KIT #	FILLER PLUG #
	STEMCO	DUAL DYNAMICS	CHICAGO RAWHIDE	TRI-SEAL	BOLT CIRCLE									
21008	340-4013	DG-5/6P			5-1/2	5	2-11/16	1-15/16	4-3/8	6-1/4		95006	95100	95004
21009	340-4009	DG-6P			5-1/2	6	2-11/16	1-15/16	4-3/8	6-1/4		95009	95100	95004
21011	340-4092				5-7/8	6	1-5/8	1-7/16	4-1/2	6-37/64		95034	95103	
21013	340-4195	DG-7.5P			6-3/4	6	3-11/16	2-15/16	5-7/16	7-1/2		95035	95100	95004
21014*	340-4157				4	4	2-1/5	1-3/8	3-1/4	4-1/2		95057	N/A	
21017	340-4249	DG-6FL			5-1/2	6	1-15/16	1-5/8	4-1/2	6-3/16		95009	95103	
21024	340-4024	DG-6F4.5			4-1/2	6	2-5/8	1-7/8	3-1/2	5-1/4		95014	95104	
22009	343-4009	DG-6PS	1743	64009	5-1/2	6	2-11/16	1-15/16	4-3/8	6-1/4	X	95009	95100	95004
22013	343-4195	DG7.5PS	1696		6-3/4	6	3-11/16	2-15/16	5-7/16	7-1/2	X	95035	95100	95004
22016	343-4095		1743	64095	5-1/2	6	1-15/16	1-1/8	4-5/16	6-3/16	X	95009	95100	95004
22017	343-4249		1703	64249	5-1/2	6	1-15/16	1-5/8	4-1/2	6-3/16	X	95009	95103	
22024	343-4024	DG-6F4.5PC	1711	64024	4-1/2	6	2-5/8	1-7/8	3-1/2	5-1/4	X	95014	95104	

Mounting bolt torque specification = 16-20 ft-lbs.
 Side fill plug torque specification = 9 ft-lbs.
 Mounting bolt size for all other hubcaps is 5/16" unless specified.
 * Hubcap housing is stamped steel. Mounting bolt size 1/4".

HFS® OIL HUBCAPS

PART NO.	REPLACES STEMCO	BOLT CIRCLE	NO. OF BOLTS	"A" HEIGHT	"B" INSIDE	"C" FLANGE I.D.	"D" FLANGE O.D.	SIDE-FILL PLUG	GASKET PART #	LENS KIT #
21008-HFS	350-4013	5-1/2	5	2-11/16	1-15/16	4-3/8	6-1/4		95006	95100-HFS
21009-HFS	350-4009	5-1/2	6	2-11/16	1-15/16	4-3/8	6-1/4		95009	95100-HFS
21013-HFS	350-4195	6-3/4	6	3-11/16	2-15/16	5-7/16	7-1/2		95035	95100-HFS
21014-HFS*	350-4157	4	4	2-1/5	1-3/8	3-1/4	4-1/2		95057	N/A
21024-HFS	350-4024	4-1/2	6	2-5/8	1-7/8	3-1/2	5-1/4		95014	95104-HFS
22009-HFS	350-4009	5-1/2	6	2-11/16	1-15/16	4-3/8	6-1/4	X	95009	95100-HFS
22013-HFS	350-4195	6-3/4	6	3-11/16	2-15/16	5-7/16	7-1/2	X	95035	95100-HFS
22016-HFS	350-4095	5-1/2	6	1-15/16	1-1/8	4-5/16	6-3/16	X	95009	95100-HFS
22024-HFS	350-4024	4-1/2	6	2-5/8	1-7/8	3-1/2	5-1/4	X	95014	95104-HFS

HFS denotes hubcaps sold with the patented Di-Pro™ HFS® technology.



The patented Di-Pro™ HFS® technology is a hydrophobic filter system that helps improve durability by maintaining sealing integrity on the wheel ends, and positive ventilation even under the toughest environmental conditions.

- Extends wheel end service life
- Eliminates pressure related seal failures
- Prevents oil contamination
- Maintains effortless oil level inspections



HUBCAPS

SCREW-ON MODELS



23001



23002



23003-V

PART NO.	REPLACES			DESCRIPTION	THREAD SIZE	LENS KIT #	FILLER PLUG #
	STEMCO	DUAL DYNAMICS	CHICAGO RAWHIDE				
23001	340-4975		1282	Fits or replaces Pro-Par (Fruehauf) Plastic Screw-on hubcaps	6.25"-8	N/A	95004
23002	340-4075	DG-P	1382	Fits or replaces Pro-Par Aluminum Screw-on with dirt exclusion window hubcaps	6.25"-8	95100	95004
23003	340-4320	DG-PGC		Fits or replaces Pro-Par (Fruehauf) Aluminum Screw-on with solid top for grease hubcaps	6.25"-8	95130	
23003-V	342-4075			Fits or replaces Pro-Par (Fruehauf) Aluminum Screw-on with vented top for grease hubcaps	6.25"-8	95130-V	
23004	343-4075	DG-PS		Fits or replaces Pro-Par Aluminum with side fill hubcaps	6.25"-8	95100	95004

-V denotes hubcaps sold as a vented housing. The vented housing is filtered to extend wheel end life.
 All screw-on hubcaps use O-ring part number 95011.
 Pro-Par Plastic Screw-on torque specification = 50-60 ft-lbs.
 Pro-Par Aluminum Screw-on torque specification = 100 ft-lbs.
 HFS denotes hubcaps sold with the patented Di-Pro™ HFS® technology.

HFS® SCREW-ON OIL HUBCAPS

PART NO.	REPLACES STEMCO	DESCRIPTION	THREAD SIZE	LENS KIT #	FILLER PLUG #
23001-HFS	350-4975	Fits or replaces Pro-Par (Fruehauf) Plastic Screw-on w/HFS® Technology no side fill hubcaps	6.25"-8	N/A	
23002-HFS	350-4075	Fits or replaces Pro-Par Aluminum Screw-on w/HFS® Technology no side fill hubcaps	6.25"-8	95100	95004
23004-HFS	353-4075	Fits or replaces Pro-Par Aluminum w/HFS® Technology with side fill hubcaps	6.25"-8	95100	95004



The patented Di-Pro™ HFS® technology is a hydrophobic filter system that helps improve durability by maintaining sealing integrity on the wheel ends, and positive ventilation even under the toughest environmental conditions.

- Extends wheel end service life
- Eliminates pressure related seal failures
- Prevents oil contamination
- Maintains effortless oil level inspections



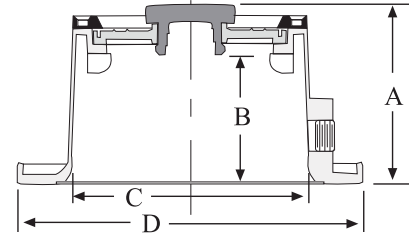
HUBCAPS

BOLT-ON GREASE CAP

28010



28009



PART NO.	REPLACES			BOLT CIRCLE	BOLT SIZE	NO. OF BOLTS	"A" HEIGHT	"B" INSIDE	"C" FLANGE I.D.	"D" FLANGE O.D.	GASKET PART #	LENS KIT #
	STEMCO	DUAL DYNAMICS	CHICAGO RAWHIDE									
28008				5-1/2	5/16	5	2-11/16	1-15/16	4-3/8	6-1/4	95006	95130
28008-V	342-4013	DG-5/6G	1362	5-1/2	5/16	5	2-11/16	1-15/16	4-3/8	6-1/4	95006	95130-V
28009	352-4009			5-1/2	5/16	6	2-11/16	1-15/16	4-3/8	6-1/4	95009	95130
28009-V	342-4009	DG-6G	1343	5-1/2	5/16	6	2-11/16	1-15/16	4-3/8	6-1/4	95009	95130-V
28010*		DG-6G	1343	5-1/2	5/16	6	2	1-15/16	4-5/16	6-1/4	95009	N/A
28010-V				5-1/2	5/16	6	2	1-15/16	4-5/16	6-1/4	95009	N/A
28013	352-4195			6-3/4	5/16	6	3-11/16	2-15/16	5-7/16	7-1/2	95035	95130
28013-V	342-4195	DG-7.5G	1399	6-3/4	5/16	6	3-11/16	2-15/16	5-7/16	7-1/2	95035	95130-V
28021	340-5097			5-1/2	5/16	6	2-1/2	2-7/16	4-3/4	6-1/4	95009	95130
28021-V	340-5096			5-1/2	5/16	6	2-1/2	2-1/4	4-3/4	6-1/4	95009	95130-V

-V denotes hubcaps sold as a vented housing.
Torque specification = 16-20 ft-lbs.

*Hubcap=Stamped steel



HUBO HUBCAP MODELS



PART NO.	REPLACES				BOLT CIRCLE	NO. OF BOLTS	"A" HEIGHT	"B" INSIDE	"C" FLANGE I.D.	"D" FLANGE O.D.	GASKET PART #
	STEMCO	DUAL DYNAMICS	CHICAGO RAWHIDE	TRI-SEAL							
25004*	347-4075	DG-PH			Pro-Par aluminum screw-on hubcap with side fill (thread 6.25"-8)						*
25009N	347-4009	DG-6H	1600	64009H	5-1/2	6	2-11/16	1-15/16	4-3/8	6-1/4	95009
25013		DG-7.5H			6-3/4	6	3-11/16	2-15/16	5-7/16	7-1/2	95035

*Uses O-ring part number 95011.



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- Eliminates pressure related seal failures
- Prevents oil contamination
- Maintains effortless oil level inspections



SLACK ADJUSTERS

MANUAL SLACK ADJUSTERS



PART NO.	REPLACES PART NO.	SPLINE	ANGLE	HOLES
62000	278323 KN47001 E-612-BK R822000 05-203	1.5" - 10	Straight	5.0", 6.0" & 7.0" clevis pin dia. 0.5"
62005	E-2458-BK R822003 05-262	1.5" - 28	Straight	5.0", 6.0" & 7.0" clevis pin dia. 0.5"
62010	283411 KN44041 E-1574-BK R822007 05-240	1.625" - 37	Straight	6.0" clevis pin dia. 0.5"
62015	278321 KN47011 E-940-BK R822001 05-201	1.5" - 10	Straight	5.5" & 6.5" clevis pin dia. 0.5"
62020	288753 KN44061 E-2459-BK R822004 05-237	1.5" - 28	Straight	5.5" & 6.5" clevis pin dia. 0.5"
62025	KN44051 286965 R822003 E-2458-BK	1.5" - 28	Straight	5.0" & 6.0" clevis pin dia. 0.5"
62030	KN47081 278323 E-1063HD-BK R822000	1.5" - 10	Straight	5.0" & 6.0" clevis pin dia. 0.5"
62035		1.625" - 37	Straight	5.0", 6.0" & 7.0" clevis pin dia. 0.5"



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WARRANTY POLICY

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WARRANTY

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